

DEFIANCE

BOLT ACTIONS

REBEL ACTION

- Standard footprint for ease of stock selection and off-the-shelf custom fit
- All materials are pre-hardened before machining to ensure dimensional stability
- Wire EDM-cut, full-length lug ways provide smooth bolt operation and unsurpassed strength and rigidity
- Actions available in Medium, XM, Long, and XL lengths to accommodate all popular factory chamberings and extended length hand loads; right and left hand available.
- Optional extended tenon length available for increased barrel thread contact and bedding surface
- Defiance primary extraction design significantly increases initial extraction and ensures smooth bolt cycling
- Bolt face diameters available for all standard and wildcat cartridges
- Extractors are M-16 type and stronger than other designs; Sako extractor available depending on application
- Multiple magazine well cuts available for all of today's popular magazine types including hinged floorplates, detachable boxes, or single shot.
- Mil Spec 1913 accessory rail (0, 10, 20, 30, 40, 50, or 60 MOA); rail is secured to receiver with pins and 8-40 screws to eliminate recoil shear forces
- All available options can be configured in endless ways to create your one-of-a-kind custom action

3881 Montana Highway 40 West
Columbia Falls, MT 59912

Phone: 406.756.2727

www.defiancemachine.com

DEFIANCE

BOLT ACTIONS

DEVIANT HUNTER

- Designed for hinged floor plates, as well as detachable magazines and single shots
- Integral 20 MOA Mil Spec 1913 scope mount and recoil lug
- Receiver machined from one piece of pre-hardened 416 stainless steel
- Bolt machined from one piece of pre-hardened 4340 chrome moly, threaded for interchangeable knobs
- Full-length lug ways are wire EDM-cut to limit stress in the receiver material
- Available in Short, Medium, XM, and Long action length, right and left hand
- .700" and .750" bolt diameters accommodate cartridges from .223 Rem to 338 Lapua

DEVIANT TACTICAL

- Designed for Detachable Box Magazines and Single shots only
- Integral Mil Spec 1913 scope mount (0, 10, 20, or 30 MOA) and recoil lug
- Receiver machined from one piece of pre-hardened 416 stainless steel
- Bolt machined from one piece of pre-hardened 4340 chrome moly, threaded for interchangeable knobs
- Full-length lug ways are wire EDM-cut to limit stress in the receiver material
- Available in Short, Medium, and Long action length, right and left hand
- .700" and .750" bolt diameters accommodate cartridges from .223 Rem to 338 Lapua